

For right side mount, only 2 bolts and 2 .500 spacers are used. (Place pump arm at 5:00 position)

For left side mount, (Place pump arm at 7:00 position)

Install studs as shown.

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SMALL BLOCK FORD

The .500 spacers must be .725 diameter to fit inside steps of the water pump.

Right side kits use only 2 bolts and spacers in this position.

Left side kits use 3 bolts and spacers in this position.

